



WATER CONSERVATION POLICY PROTOCOLS – 2025

1. INTRODUCTION

Water is the most precious natural resource for survival and sustenance of all life forces on the earth. Water conservation and management is essential for environmental protection and economic development of our country. The management of Balrampur Chini Mills Limited., realizing its responsibility towards environment and water conservation, through its Water Conservation Policy, 2025, hereby re-affirms its objectives commitments towards water conservation of environment sustainable development through endeavors embedded in its business strategy and practices.

2. OUR COMMITMENT & POLICY

Balrampur Chini Mills Limited (BCML) through its Water Conservation Policy 2025 is committed to:

- Ensure compliance of all regulatory frameworks concerned with elements of water conservation and management.
- Strive to exceed the norms fixed by the regulatory agencies.
- Work to achieve water efficiency and treat the water in a manner that we can reuse & recycle 100% water in our manufacturing processes.
- Minimize ground water extraction by treating and recycling in house process water.
- Take voluntary initiatives to identify the water consumption patterns in each of its establishments and aim towards reducing the water footprints by optimizing the use of water through installing efficient water systems.
- Take steps to achieve zero liquid discharge not only in all distillery units but also in sugar units by ensuring proper 4R (Refuse, Reduce, Reuse & Recycle) principle.
- Integrate rainwater harvesting measures in its planning and strategy at all its locations.
- Emphasize on use of latest technological advancements with focus on water conservation through improving efficiency, recycling, recharge and reuse.
- Take steps to prevent water pollution in all its establishments/ areas by ensuring

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proper disposal mechanism of wastewater such as Sewage Treatment Plants or site suitable measures and discharge, if any, while complying with the stipulated norms of the Government.

- Give importance to Social and economic needs while planning water conservation measures.
- To establish proper channels of communication and constitute teams/committees involving both the workers as well as the line managers to regularly monitor and to take necessary actions to eliminate or minimise water usage and contamination.
- Before starting the environmental cell meeting, or any environmental awareness session or celebration of environmental days, to take the below reproduced pledge, to emphasize the importance of sustainable environment for our business, wellbeing of people, now and in the future. This pledge will be led by the Environmental Representative.

PLEDGE: I pledge to make all possible changes in my daily life to protect the environment. I also commit to continuously motivate my family, friends, collagenuous & others about the importance of environmentally friendly habits.

3. EVALUATION AND ASSESSMENT

- Environment Management Division / CTT- EHS shall ensure the policy is implemented throughout the Company.
- Compliance will be ensured at the Units/ Offices by their respective Heads and at the corporate level by the CTT, EMS Division.

4. COMMUNICATION TO STAKEHOLDERS

- The Policy shall be displayed on BCML's website as well as displayed on each & every office and main gate of units.
- BCML being a listed company shall give due consideration to the observation of institutional investors/ vendors etc.

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5. AWARENESS AND CAPACITY BUILDING PROGRAMME

- BCML will provide training on water-related awareness and sensitize all employees and other relevant stakeholders.
- BCML will conduct periodic campaigns, EHS celebration days and rally to promote water conservation within employee's value chain and local community.
- Latest water-related study reports, researches, findings, innovations etc. shall be regularly disseminated to all employees.
- Provide regular training programmes and event exposures to all employees so as to make them aware of the latest developments in the areas of mandatory regulations, water treatment, reuse and conservation.
- Encourage employee commitment towards water conservation through measures like Annual Awards, taking into account their performance in the field, for their career advancement.

6. APPLICABILITY & REVIEW OF WATER CONSERVATION POLICY

- This policy shall be applicable to all units, corporate offices and other establishments of BCML.
- This Policy shall be part of BCML's core EHS policy, Revision 03 dated 06/02/2025.
- The policy shall be reviewed every five years to incorporate suitable modifications according to need and opportunity. However, the policy can also be reviewed earlier for its applicability and relevance as per an evolving business environmental scenario.
- This Policy has come in force from **10/05/2025**.

Document history and Status:

Issue date	Revision	Revision Date	Description	Author	Reviewed	Approved
20/11/2023	00	****	First Edition, as policy2023.	AKP	CTT	W.T.D.
02/01/2024	00	****	First Edition, as policy2024.	AKP	CTT	W.T.D.
02/01/2024	01	20/01/2024	Second Edition, as policy2024.	AKP	CTT	W.T.D.
02/01/2024	02	10/05/2025	The second Edition's policy 2024 has been amended, as key changes with 4R, CTT-EHS, PLEDGE & Date of core EHS policy.	AKP	CTT	W.T.D.

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